

ADHESIVE SELECTION BY SUBSTRATE

TO BOND	AND	TRY THESE PRODUCTS			
		HOT MELTS	LIQUIDS	AEROSOLS	CYANOACRYLATES
Fabrics	Fabrics, Metals, Plastics, (thermosetting) Wood, Hardboard	6370, 6330, 2370, 2385, 8386, 8330, 6323	1515, 1530, 1142A, 4024, 7070, 1125, 1177	General Purpose High Performance Pressure Sensitive Foam & Fabric	7435 with accelerator 7535
Felt, Cork, Fibrous Glass	Glass, Ceramics, Metals, Painted Surfaces, Plastics, Wood, Hardboard	2240, 2385, 6330, 8330, 8386	1142A, 4024, 1515, 1530, 4045	Pressure Sensitive High Performance General Purpose Contact Type	7435 7532 7535
Glass, Ceramics	Fabrics	6330, 8330	1142A, 4024	General Purpose High Performance	7435 with accelerator
	Felt, Cork, Fibrous Glass	6330, 8330	1142A, 4024	General Purpose High Performance Contact Type	7435 7535
	Glass, Ceramics	6330, 8330, 7210	7087, 7575, 4024	High Performance General Purpose Contact Type	7435 7534
	Metals	6330, 8330	7087, 7575, 7522, 7538	Contact Type	7433, 7434, 7534
	Paper, Cardboard	6330, 8330	1142A, 1515, 1530	General Purpose High Performance Pressure Sensitive	7434 with accelerator 7532
	Plastics (rigid)	6330, 8330	7087, 7575, 4045, 7522	Contact Type	7431, 7432, 7530, 7532
Leathers	Leathers, Metals, Wood, Hardboard	6323, 1252, 7210, 6370, 2370, 2240, 6240	1142A, 4045, 1096, 1205	Pressure Sensitive High Performance Contact Type (Limited Applications)	N/A
Metals	Fabrics, Felt, Cork, Fibrous Glass	6330, 8330	1515, 1530, 4024	General Purpose High Performance Pressure Sensitive Foam & Fabric Contact Type	7435 7532
	Glass, Ceramics	6330, 7210	7087, 7575, 7522, 7538	Contact Type	7433, 7434
	Leathers	7210, 4101	1142A, 4045	Pressure Sensitive High Performance Contact Type (Limited Applications)	7432, 7532
	Metals	6330, 2370, 6370, 8330	7515, 7026	Contact Type	7434, 7433, 7534, 7535
	Paper, Cardboard	6363, 6330, 8330	1096, 1515, 1530, 1205	High Performance Pressure Sensitive General Purpose	7435 with accelerator 7532
	Rubber	N/A	1142A, 7070, 4585, 4024, 7376, 4045, 7522	Contact Type (SBR only)	7432 7532
	Wood, Hardboard	6323, 6363	1096, 4024, 1205	High Performance Contact Type	7532
Paper, Cardboard	Glass, Ceramics, Metals, Paper, Cardboard, Plastics	2240, 8386, 6323, 6390, 2370, 6368, 6370, 2385, 8387, 6390, 2315	1142A, 7008, 1515, 1530	High Performance Pressure Sensitive General Purpose	7532
Plastics (acrylics)	Metals, Plastics, Wood, Hardboard	2385, 6323	4045	High Performance Contact Type	7434, 7530, 7435 7532
Plastics (coated fabric or foamed vinyl)	Metals, Plastics, Wood, Hardboard	6240, 4240	8702, 7132, 4045	Contact Type (Limited Applications)	7432, 7530, 7434 7532

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		HOT MELTS	LIQUIDS	AEROSOLS	CYANOACRYLATES
Plastics (laminates)	Metals	6323, 7210, 2240, 6240	1142A, 1096, 1515, 1530, 1205, 8230, 1600, 7522	Contact Type	7434 7530 7534
	Wood, Hardboard	6323, 4101, 7210	1600, 1515, 1530, 8230	Contact Type	7532
Plastics (polyester) Plastic Films (polyester)	Metals	6330, 6323	7064	Contact Type	7530
	Plastics	6323	7575, 4045, 4024	Contact Type	7530
	Wood, Hardboard	2385, 6323	7575	Contact Type	N/A
Plastics (polyethylene, polypropylene)	Metals, Plastics, Wood, Hardboard	N/A	3050, 7119	High Performance Foam & Fabric Contact Type	N/A
Plastics (polystyrene solid)	Metals, Plastics, Wood, Hardboard	6323, 6363	1142A, 4045	Contact Type	7432 7532
Plastics (polystyrene foamed)	Metals, Plastics, Wood, Hardboard	6330, 6323, 2385, 6363	4024, 4045, 1142A	Pressure Sensitive	N/A
Plastics (polyurethane foamed)	Metals, Plastics, Wood, Hardboard	6330, 8330	7376, 4024, 4045, 7070	Foam & Fabric Pressure Sensitive	N/A
Plastics (vinyl extrusion)	Metals, Plastics, Wood, Hardboard	4101, 4165	7132, 7130, 4024, 4045, 7133	High Performance Contact Type	7433 7532
Plastics (vinyl foamed)	Metals, Plastics, Wood, Hardboard	4165, 4101	7130, 4024	N/A	N/A
Rubber	Metals, Painted Surfaces, Plastics, Wood, Hardboard	N/A	1142A, 4585, 4024, 7376, 4045, 7070	Contact Type (SBR only)	7432, 7530, 7435, 7534, 7532, 7535
Wood, Hardboard	Fabrics, Felt, Cork, Fibrous	6390, 6384, 2385, 8386	1515, 1530	General Purpose Foam & Fabric Contact Type	7435 7532
	Metals	6330, 8330	1205, 4024, 1096	Contact Type High Performance	7435 7532
	Paper, Cardboard	2385, 6390, 8386, 6363	1515, 1530	High Performance General Purpose Pressure Sensitive Contact Type	7532
	Rubber	N/A	1096, 1177, 4024, 4045, 7130	High Performance Contact Type	7435 7532, 7534
	Wood, Hardboard	6390, 6384, 2385	1142A	Contact Type High Performance	7435 7532
Packaging	Uncoated Craft	6368, 8387, 8386, 2391, 1315, 1372, 6390	N/A	N/A	N/A
	Coated Stocks	8386, 2385, 6323	N/A	N/A	N/A
	Foams	6330, 2370, 8330, 6363, 6370, 6390, 2391	N/A	N/A	N/A
	Frozen Food Package	6323, 8386	N/A	N/A	N/A